



# CERTIFICATE

THE CERTIFICATION BODY TÜV SÜD Czech  
which carries out the assessment and certification of products

hereby certifies that the organization

**EXCON, a.s.**  
**Sokolovská 187/203**  
**CZ - 190 00 Praha 9 - Vysočany**  
**Company Registration No.: 00506729**

**Production place:**  
**Řetenická 133, CZ - 415 01 Teplice 1- Újezdeček**

meets the requirements of  
**ČSN EN 1090-2:2019+A1:2024**

**in the assembly and repairs of steel structures**  
**up to class EXC 4**

Number of the Evaluation Report: **18.275.798**

Validity of the certificate: **17.06.2026**

Certificate number: **13.823.161/2, Revision No. 3**

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague on 24.09.2025



Head of the Certification body



### Scope of activities:

1. **Kind of Products:** welded steel structures including bridge structures
2. **Product standards:** ČSN EN 1090-2:2019+A1:2024
3. **The group of basic materials** (according to CR ISO 15608): 1.1, 1.2, 1.3, 2.2, 8.1, 10.1
4. **Welding processes and related processes:**

Welding processes (acc. to ISO 4063)	Groups of basic materials (acc. to CEN ISO/TR 15608)
111	1.1, 1.2, 2.2
135	1.1, 1.2, 1.3, 1.2 + 8.1, 1.2 + 10.1
138	1.1, 1.2
141	1.1, 1.2, 10.1
783	1.1, 1.2, 8.1

### 5. Other criteria

#### 5.1 Standards other than EN:

ČSN 73 2603:2011	Design, manufacture, installation and reconstruction of steel bridge structures in accordance with Articles 4, 5, 6 and 8.
ČSN 73 2604:2012	Inspections of steel structures within the scope of Articles 6.1 and 6.2. Specific diagnostic activities: - strain gauge and frequency measurements of tie rods and rope hinges.

#### 5.2 Other deviations: --

#### 5.3 Specific requirements:

TKP 19 SŽDC TKP 19 - part "A" MD-OPK	Groups of steel structures	<ul style="list-style-type: none"> <li>- main supporting parts of the bridge</li> <li>- bridge temporaries</li> <li>- bridge bearings</li> <li>- bridge suspensions</li> <li>- concreted supports according to MVL 511</li> <li>- secondary supporting parts, including stiffeners</li> <li>- signal footbridges and corbels</li> <li>- noise barriers</li> <li>- road restraint systems on bridges</li> <li>- traffic sign portals</li> </ul>
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### 6. Authorized employees of the welding supervision

Name	Qualification	Work function	Degree (acc. to ISO 14731)
Ing. Jan Beránek	EWE	Welding coordinator	6.2.2
Ing. Jakub Hořák	IWT, WRBS	Welding coordinator	6.2.3

#### 7. Validity conditions

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of the technology of production, devices, welding proceedings and responsible persons against to the certified model have to be announced to the TÜV SÜD Czech immediately. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The supervision of the proper function of the quality system at the manufacturer is carried out by TÜV SÜD Czech on the basis of the concluded contract on the control activity.
- The validity of this certificate is for welded structures conditioned by the implementation of the quality management system for the welding conform to the requirements of the standard ČSN EN ISO 3834-2 (ČSN EN ISO 3834-3).
- This certificate does not replace the certificate of factory production control for manufacturer of steel constructions as building products in terms of the Regulation (EU) No 305/2011 of the European Parliament and of the Council.
- The certificate shall only be reproduced complete including all annexes.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, using of the certificates etc.) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended.

This certificate is revision No. 3, which replaces revision No. 2 dated 11.04.2024, to certificate No 13.823.161/2 issued 17.06.2021.

